

FIG 1

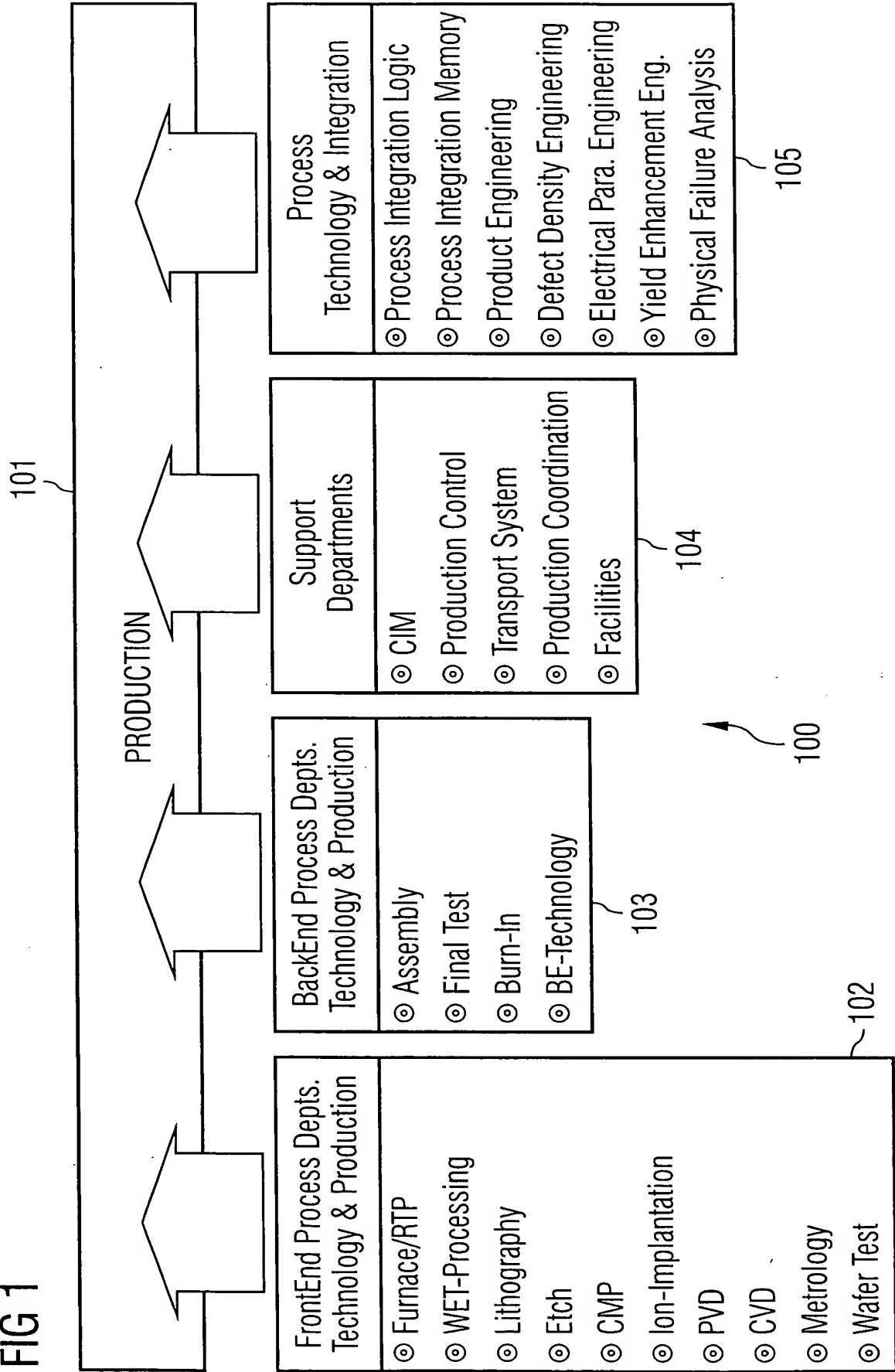


FIG 2

## Illustration of Production Complexity

Example: Pilot-Line featuring all necessary tools and processes for a product turnaround!

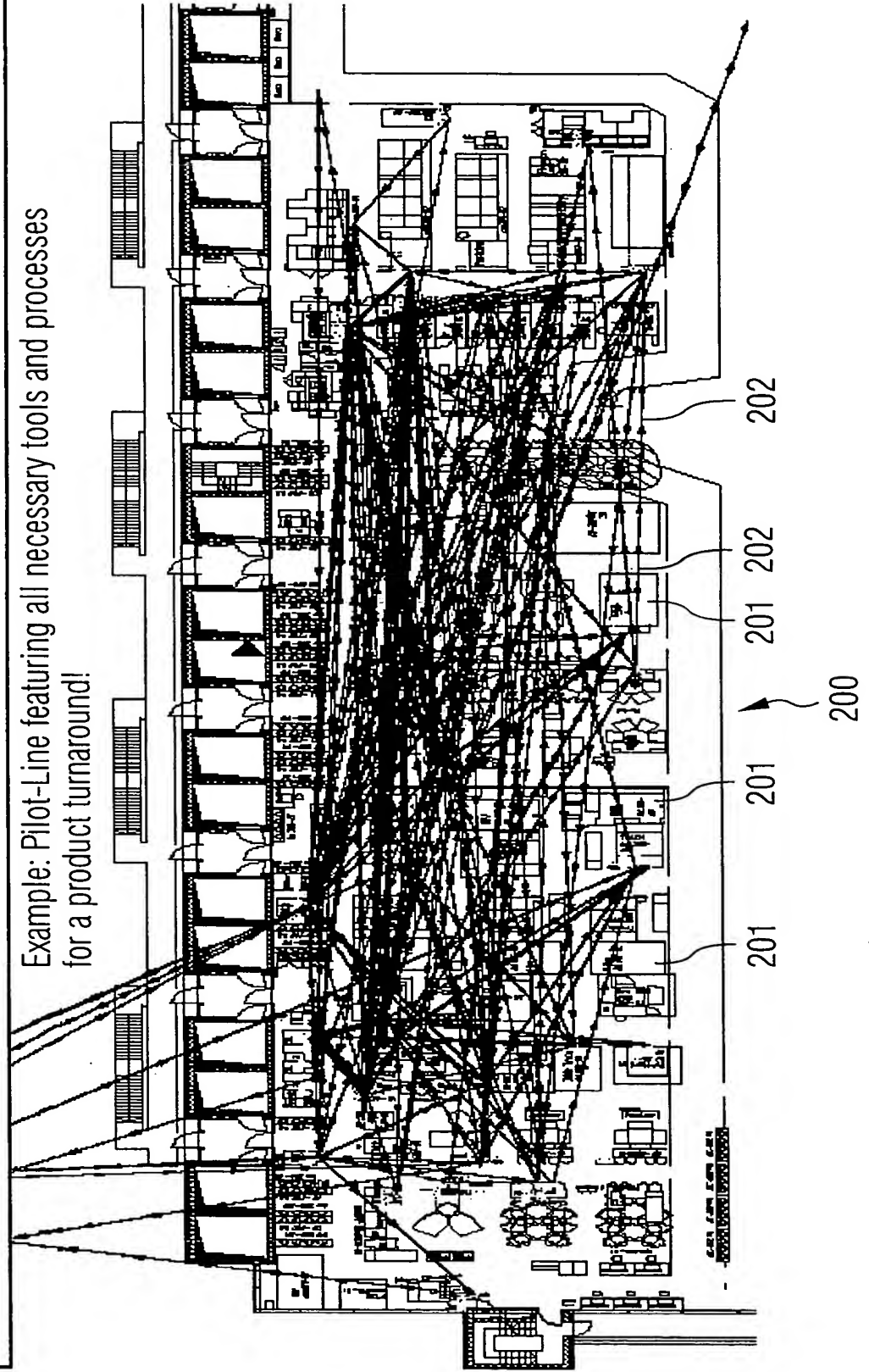


FIG 3

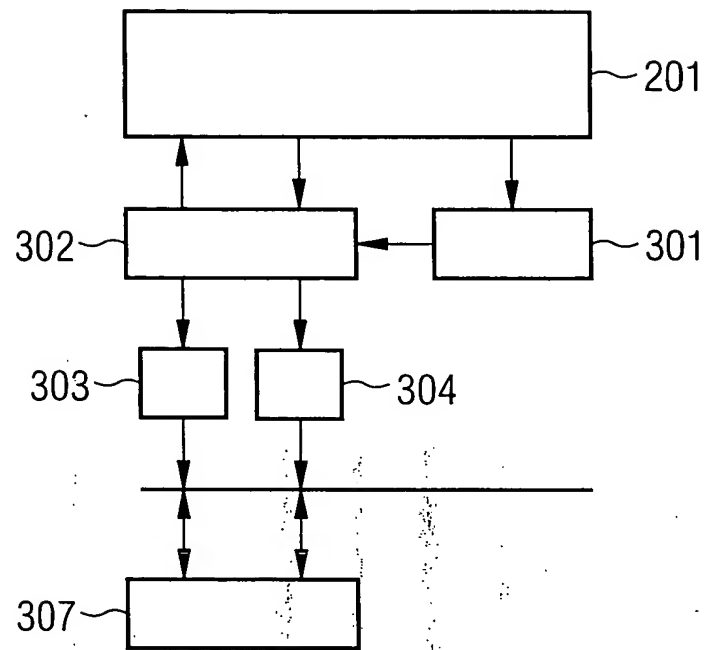


FIG 4

